# **Food and Beverage Industries**

Scales and Weighing Solutions



BAYKON

Industrial Weighing Systems











# Sector leader...

Global Endüstriyel Tartım sektörününün önde gelen şirketlerinden biri olan BAYKON;

- ✓ Basit endüstriyel tartımlardan, gelişmiş tartım çözümlerine kadar geniş ürün yelpazesi,
- ✓ Uluslararası akreditasyon ve sektörel sertifikasyonlar,
- ✓ Konusunda deneyimli ve eğitimli personeli ile sınırsız destek,
- ✓ Dünya çapında deneyime sahip, 90'dan fazla ülkeye ihracat yapan bir firmadır.

1987 yılından bu yana endüstriyel tartı aletleri üreticisi BAYKON, ürün kalitesi, uluslararası deneyim, teknik yenilik, hızlı ve etkili müşteri desteği anlayışı üzerine kurulmuştur.

Tartım uygulamalarınıza ve çözümlerinize verimlilik, kalite ve sistem güvenliği entegre ederek endüstriyel tartım ürünleri sunar. En güncel teknolojiyi kullanan deneyimli ve iyi eğitimli ekibimiz, son teknoloji tartı aletleri geliştirmekte ve üretmektedir. Çözüm amaçlı proje takımımız, yenilikçi ürünler ve kullanıcıya özel çözümler geliştirerek müşteri taleplerini karşılar.

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# **Laboratory Instruments**

# Advanced Technology, Economy and Accuracy...

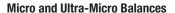
High speed measuring cell and advance data processing technology, wide measuring range from 0.1 µg to 52 kg. Various models; from low cost to models compatible with GMP/GLP regulations with touchscreen color LCD display.

Automatic internal calibration by time or changes of environmental conditions.

Strong Connectivity option for all type of peripherals and measuring accessories

# **Laboratory Balances**





- Various capacities starting from 0,1 µg accuracy
- Automatic internal calibration
- 5,7" touchscreen color monitor
- Various weighing procedures for your process
- · Pipet calibration, filter weighing
- · Automatic right and left doors
- · Electronic levelling and alarm



### **Analytical Balances**

- Various capacities starting from 0,01 mg accuracy
- · Automatic internal calibration
- 5,7" touchscreen color monitor or LCD screen
- Models from basic weighing to complex applications
- · Automatic right and left doors
- · Electronic levelling and alarm



#### **Precion Balances**

- Various capacities starting from 0,1 mg accuracy
- · Automatic internal calibration
- 5,7" touchscreen color monitor or LCD
- Models from basic weighing to complex applications
- · Automatic right and left doors
- · Electronic levelling and alarm









Checkweighing



Dosing



Formulation



Autotest



Enviroment conditions indication



% Weighing



Pipet Calibration



Piece Counting



Data Transfer

- -Balance software update
- -Weighing data transfer
- -Database export/import
- -Balance settings export/import



Programmable Infrared Sensor

- -PRINT function
- -TARING function -ZEROING function



Portability

-Wireless communication with balance



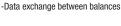
Interfaces

- -Ethernet
- -2 x USB
- -2 x RS 232C



Media Module

-Videos for User Manual, Programming and Application Functions



# **Moisture Analyzers**

Moisture analyzer is a laboratory measuring instrument intended to determine relative moisture content in samples of different substances.









- Up to 250 °C drying temperature • Programmable drying modes
- Easy configuration and drying process optimization
- · Effective usage with touchscreen displays
- Database for User, Product and Weighing Records
- Database import & Export via USB, Ethernet and Wi-Fi
- E2R software to access on-line info up to 100 moisture analyzers
- Drying process reports



From 1 mg to 1 ton, OIML Approved, Special Purpose For All Your Ettalon Weighting Needs.

High quality BAYKON mass and test weights, can fulfill your demand from 1 mg E2 up to 1 ton M3 OIML classes. You can take all service related with your mass as calibration service and accredited certificates.













# **Accessories**



**Automatic Pipettes** 



Moisture Determination Temperature Density Assay Kit





**Tube Holder for Analytical Balances** 



Reference to Moisture Determination



**External Display** 



**External Protection Chamber** 



**Antistatic Lonizer** 



Data Cable (Printer, Pc)



**Printers** 

# **Industrial Scales**

# Starting from regular environments to the most demanding industrial environments and the models starting from 3 kg ...

In our wide product portfolio, there is a model to meet the demand with your every application, working environment and sensitivity requirement; Up to 15,000 kg capacity and IP68 / IP69K models,in steel or stainless steel construction, fully compliant with GMP and HACCP production standards, OIML approved for commercial use.













# Packing (Over/Under) Scales

Meat, fish, frozen food products, fruits, vegetables, etc.. Those food processing packaging plants is extremely easy and fast weighing



#### **BCS21(S) Precision Balance**

- Capacities: 3 kg / 6 kg / 15 kg / 30 kg
- Sensitivities starting from 0.2 gr
- · OIML 6000d approved
- Stainless steel, 250 x 197 mm pan
- · Easy and fast weight control LCD display with color changing
- Easy to clean ABS or IP66 stainless steel body
- Classification, control weighing and parts counting functions
- Weighing up to 90 hours with provide battery operation
- RS232C Printer / Computer connection



#### **BCS243 Industrial Scales**

- Capacities: 6 kg / 15 kg / 30 kg
- · Sensitivities starting from 0.5 gr
- OIML 6000d approved
- Stainless steel, IP66 water impermeable & washable structure
- 240 x 300 mm pan size
- · Classification, control weighing, high-speed portion scales with advanced labeling functions
- · Easy and fast weight control with optional LCD display or SmartBar with optional color changing
- Battery work, computer connection



#### **BCS304 Industrial Scales**

- · Capacity: 30 kg
- · Sensitivities starting from 1 gr
- OIML approved
- 300 x 400 mm stainless steel pan
- · Selectio by field requirements
- IP30 ABS plastic with IP66 stainless steel indicator
- IP 67 painted steel or IP68 stainless steel substructure
- Classification, control weighted labeling functions
- Weighing up to 36 hours with provide battery operation, computer connection

#### Easy Control and Classification with Color Changeable Display

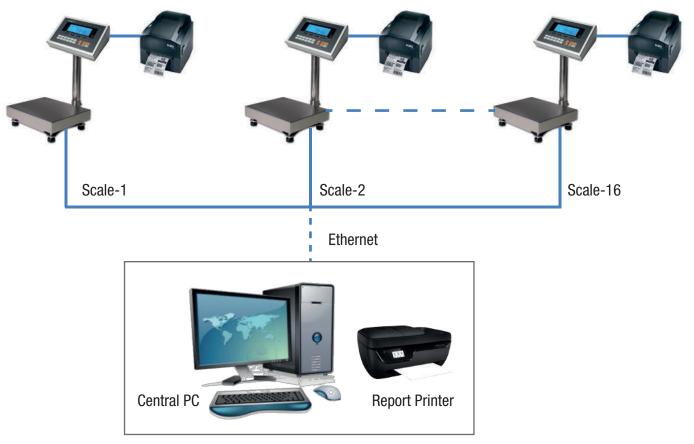




# **Manual Packing, Labelling**

# Starting from regular environments to the most demanding industrial environments and the models starting from 3 kg ...

In our wide product portfolio, there is a model to meet the demand with your every application, working environment and sensitivity requirement; Up to 15,000 kg capacity and IP68 / IP69K models,in steel or stainless steel construction, fully compliant with GMP and HACCP production standards, OIML approved for commercial use.



**Control Room** 

## **SOFTWARE**

Windows based software with following features;

- System can include up 16 Weighing Stations with BAYKON BX25 smart indicator.
- Scales and Printer connections are via Ethernet TCP/IP.
- Active weighing stations are monitored online at PC screen.
- SQL database up to 24 fields including Product, Operator and additional free configurable entries like Batch No, Quality class, etc.
- Products field is a table includes "Code, Name, Target, Low limit, High limit and Empty Weight". Empty Weight is the limit value which triggers packing process at BX25 indicator.

Low Limit, High Limit and Empty weight can be entered as in the following alternatives;

- 1) Absolute values like T=1000g, Low L= 950g, High L=1100g, Empty W= 200g
- 2) Differential from target like T=1000g, Low L= %5, High L=10%, Empty W= 20%
- 3) Percentage of Target like T=1000g, Low L= 0,05%, High L= 0,1%, Empty W=0,2%







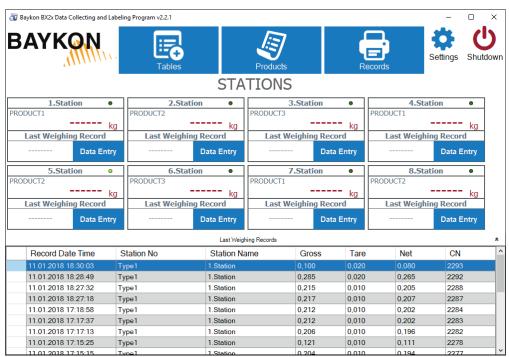


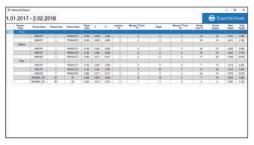
# **Monitoring and Data Collecting System**

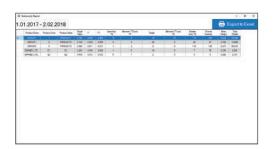
## **SOFTWARE**

- Operators field is a table entry as Code and Name
- Similar weighing stations are grouped under weighing station types for easy and practical field entry. Same type weighing stations have the same field entries, but, different number.
- During operation Product and Operator are entered from BX25 scale indicators
- Weighing records including Date & Time, Station Type, Station No, Gross, tare, Net, CN ( Consecutive No ), Product Code & Name, Operator, user defined field entries are saved in SQL Database
- Reports can be filtered based on 3 x free selected fields, Weighing Station Type, Weighing Station No and given as shift base, daily and between any 2 dates
- Special statistical reports of filtered records can be given;
  - 1) Product totals report informing number of packages, total weight, average weight and standard deviation
  - 2) Operator performance report including number of packages and average weights









Operator Statistical Report

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Report Form

**Product Statistical Report** 

**Table Entry** 

# **Bench / Portable Scales**

#### **BT Series Bench and Stand Scales**

- . Different capacities from 3 kg to 600 kg
- Measures up to 80 x 90 cm starting from 24 x 30 cm
- High precision starting from 0.5 gr, OIML approval
- According to process requirements in the field, the indicator and platform modular selection between models
- Static painted depending on working environment, stainless steel cap, galvanized or complex stainless steel
- Functions such as simple weighing, dynamic weighing, labeling, filling, control and grading, part counting, memory weighting
- · Special optional features













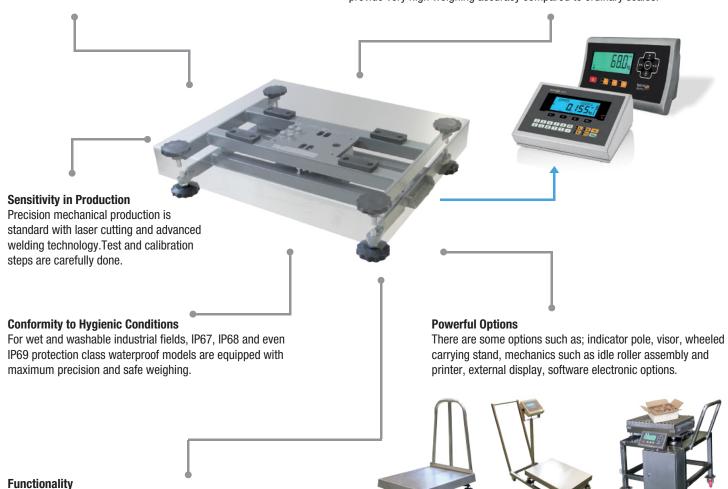


#### **Professional Design**

Baykon BT series scales are designed to international standards for years to serve you.

#### **Advanced Electronic Technology**

High quality OIML class load cells with equipment structure Baykon's combination with weighing indicators manufactured using advanced electronic technology to provide very high weighing accuracy compared to ordinary scales.



structure.

BK series scales provide ergonomic usage both with various capacity and sized weighing platforms and with their modular

# **Floor Scales**

#### **BK Series Floor Scales**

- At capacities from 300 kg to 15000 kg
- Sensitivities starting from 50 g
- From 100 x100 cm up to 3000 x 3000 cm platform dimensions
- · Ground or floor usege
- Fully compatible with demanding tough conditions
- Effective use with low profile
- · Painted or stainless steel construction options
- OIML approval for commercial usege
- Standard IP67 load cells
- Functional features such as labeling, formulation, recipe preparation, part counting, filling, dynamic weighing, control weighing and grading



#### **BL Floor Scales**

- 300 kg / 600 kg / 1500 kg / 3000 kg
- Sensitivities starting from 50 g
- From 85 x85 cm up to 150 x 150 cm platform dimensions
- Ergonomic using with ground and 45mm low platform height
- For effective cleaning in wet and hygienic areas lifting mechanism supported by hydraulic pistons
- Standard stainless steel and IP68 waterproof construction
- Fully compatible with GMP and HACCP production standards
- OIML approval for commercial use
- Functional features such as labeling, formulation, recipe preparation, part counting, filling

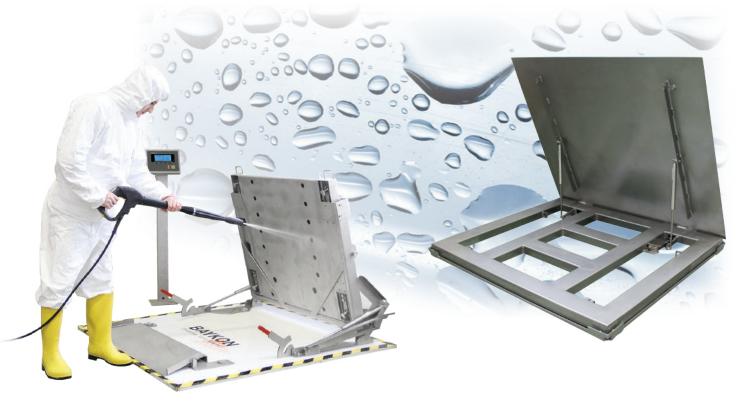






#### **BP Floor Scales**

- 300 kg / 600 kg / 1500 kg / 3000 kg
- Sensitivities starting from 50 g
- 100 x 100, 120 x 150 or 150 x 150 cm
- On-ground or indoor use
- Plunging platform cover with piston support for effective cleaning and ergonomic use in wet and hygienic areas
- Standard stainless steel and IP68 waterproof structure optional SS316
- Fully compatible with GMP and HACCP production standards
- OIML approval for commercial use
- Functional features such as labeling, formulation, prescription, parts counting, filling



# **Special Constructions**

#### **BU Pallet Scale**

- 1500 kg and 3000 kg
- . Sensitivities starting from 200 g
- Designed for weighing pallet loads
- 25 x 85 cm in dimensions, 85 mm in height
- Mobile and ergonomic usage
- Standard IP65 painted steel and optional IP68 stainless steel
- OIML approval for commercial use
- Advanced functional features such as, simple weighing, labeling, part counting, filling



#### **BA Low- Profile Floor Scales**

- 300 kg / 600 kg / 1500 kg / 3000 kg
- . Sensitivities starting from 50 g
- From 85 x85 cm up to 150 x 150 cm platform dimensions
- Ergonomic using with 45mm low platform height
- Standard IP65 painted steel and optional IP68 stainless steel
- OIML approval for commercial use
- Functional features such as, labeling, formulation, recipe preparation, part counting, filling

## **PS Drum Weighing Scale**

- 300 kg x 100 g (0p.50 g)
- Developed for barrel weighing, battery and mobile design
- 75 x 75 cm in size
- Only 35 mm height and standard ergonomic using with ramp
- Standard IP65 galvanized steel and optional IP68 stainless steel
- OIML approval for commercial use
- Functional properties such as simple weighing, formulation, prescription preparation, filling

#### **Monorail Scales**

- 150 kg / 300 kg / 600 kg / 1500
- Sensitivities starting from 50 g
- Particularly, in weighing on carrier rail in meat centers
- Depending on the rail type, 60 cm or 120 cm in size
- Standard IP65 galvanized steel and optional IP68 stainless steel
- OIML approval for commercial use

# **Transpalet and Forklift Scales**

You do not need to carry your pallet freight in the cage. With BT pallet truck scales or RAVAS forklift scales, you can weigh them in place and you can even weigh and print weighing paper while moving.

With the optional Wifi Bluetooth connectivity you can wirelessly transmit your scales and register your computer system.

For wet and hygienic areas, stainless steel load cell, weighing indicator and pallet compartment are available.



# **Customer Solutions**

# Special Solutions; Knowledge, Experience and Strong Technical Team Required

BAYKON, the leading company of industrial weighing systems sector, has realized solutions for every customer in almost every sector today. These solutions were entirely implemented by BAYKON as interface, program, maintenance and service for projecting, product selection, assembly, commissioning and calibration, automation and ERP integration.

## **Block Rotary Winding System**

Function of the system: To prepare the rolling rollers requested by the customer, to monitor the production, to record the production records in the company ERP system, to generate detailed production reports.

- Stainless steel, dirt-repellent and easy to clean structure, it complies with ISO 22000 HACCP food safety management system.
- Weighing indicator with 10 "color LCD grayscale display that guides operator in stainless steel, IP69 pressure washable standard
- Provides fast and practical production possibility with the ergonomic design that 4 staff can work at the same time.
- Audible and illuminated weight control, the rolling rollers are wrapped in demanded weights so your client's expectations are fully met.
- At the end of the roll, the customer can print specially designed bar code label.
- With the Ethernet connection, the production program can be transferred to the rotary winding system by accessing the remote devices remotely and production follow up can be provided during the operation. Thus, production is controlled at every stage and production faults are prevented.
- Detailed reports on the records transferred to the customer's ERP system can be used to monitor production and outage weights, employee performance records, and provide instant and detailed cost control.

#### **Fish Classification**

Fish classification system is produced for a fish farm. Fish are automatically weighed as they pass over a conveyor, graded according to their weight, and directed to 5 separate pools. The system, conveyor and sorting mechanism, measurement and electronic units were designed and produced by BAYKON.





# Strap and Wall-Type Special Scale

Especially designed for meat and fish sector, ergonomic workable models that can be connected to the wall and column.

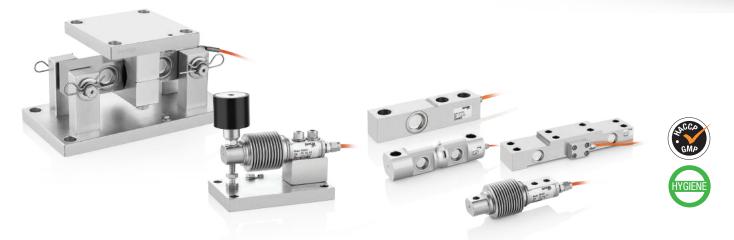
# **Tank, Reactor, Silo Scales**

# Convert your Tank, Reactors or Silos Into a Scale...

You can place the load cell to your tanks, silos and reactors under the foot. You can continuously monitor the raw materials and finished product weights you store. By integrating them into your ERP, DCS / Scada system, you can manage your stocks, goods purchases and shipments and production with maximum efficiency.

- Sensitive solutions of weighing from 10 kg hopper to 500 tons silo
- IP68 / IP69 options for corrosive, wet and hygienic environments
- · Strong System Integration;
- 4-20mA, 0-10 V Analog output
- RS-232C / RS 485
- Modbus RTU, Modbus TCP
- Ethernet TCP/IP, EtherNet/IP
- EtherCAT
- Profibus, Profinet
- CANopen
- CC-Link





With advanced BAYKON weighing modules you can measure your tank and reactors precisely and safely. With your scale reactors, you can weigh the components in your production prescriptions while weigh them directly into the reactor, instead of weighing them in a place scale .This makes your weighing process extremely easy and fast, giving you considerable advantages in the efficiency of your production process.











# **Formulation / Receipt Preparations**

# Reliable and Accurate Weighing For Perfect Receipt Formulation Multi scales solution including high accuracy precision balances Operator prompting, entering receipt, product, quality no, operator data, etc. via barcode readers ERP system integration for orders, receipt data and transferring weighing data Detailed reports Configurable receipt labels including barcodes Hardware compatible with wet and hygienic environment



Production Place



**Central PC / System** 

#### Operator prompting & data control

The operator is prompted through related messages on weighing terminal to enter data such as receipt code, product name and code analyze code, operator code, etc. during formulation steps. Data entered via keys or barcode scanners is checked and error messages are given in case of wrong entry. The process cannot go forward until correct data entered or status such as weighing in predefined tolerances satisfied.



## Graphical weight indication - DeltaTrac

For easy and error free working conditions, weighing is graphically indicated on weighing terminal screen; target and tolerance signs are shown and weight bar moves depending on the weight value. The operator directly follows the weight bar and performs weighing as placing the weigh bar between tolerance signs. The process does not go next step unless the weight bar is between tolerance signs.



## Receipt ticket and reporting

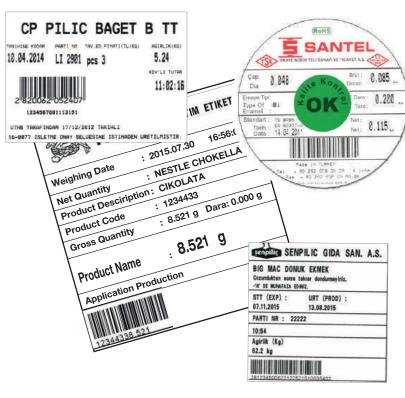
The receipt ticket including date, time, receipt data, material data and weighing data is given at the end of formulation process. Receipt, batch and similar barcodes are printed to trace prepared formulation in production stages. Receipt data including weight is transferred to ERP systems for detailed reports and to update production, material usage and stock data.

# **Labeling and Data Collection**

# **Design Your Own Label Yourself**

Easy and practical "do it yourself" solution for even very complex and complicated labels.

BAYKON windows based software offers you powerful and flexible facilities for weighing and labeling, data collection and reporting.







#### **BAYKON Data Collection, Labeling and Reporting Software**

- Weighing menu is configured directly by the user. Multi language weighing menu can be defined.
- The user can design his own label by mouse and save it in the label directory. Actual label is selected through weighing menu from the label directory.
- Data is entered via keys or bar code readers. Predefined tables and codes are used for easy and error free data entry.
- Bar codes are defined by user and printed as different bar code types.
- · Detailed reports can be sorted.
- Automatic and manuel data export. Data to be exported is defined by user.
- Automatic labeling for automatic weighing is available.
- Counting function is available.



# **Automatic Filling Systems**

# Confirmed Tin, Barrel and Container Filling Systems for **Commercial Applications**

Modern filling machines use advanced electronic technology, so filling accuracy and speed are extremely high. BAYKON will produce the optimum solution for you, for all kinds of weighing and liquid filling problems.

- Confirmed for commercial applications according to the relevant regulations
- · High sensitivity and filling speed
- Automatic tare control
- Adaptive, tank level, temperature and viscosity changes are automati cally monitored and the cutoff values are set automatically.
- Suitable for corrosive, wet and hygienic environments











- · Designed for standard tins.
- There are options to fill in from the inside or from the bottom.
- Filling bags for 60 kg or over
- Easily adjustable to the desired height.



- The barrel can be easily placed low-weight platform.
- The barrel can be down loaded via a small angle
- · For bubbling material there is a filling option from below.



- Four barrels are filled in sequence on a single weighing platform.
- For bubbling material there is a filling option from
- The weighing platform can be inside the floor or on the ground.
- It can be taken from pallet filling point by moving



#### **Filling Systems For Dust and Granule Materials**

Different type of filling processes are applied according to the materials types and filling constructions; weighing into a container and emptying, weighing during discharging, discontinuous weighing and totalizing, etc... Based on its know-how, technical experience and powerful products portfolio, BAYKON will develop you the best solution





# **Baykon SQC® Statistical Quality Control**

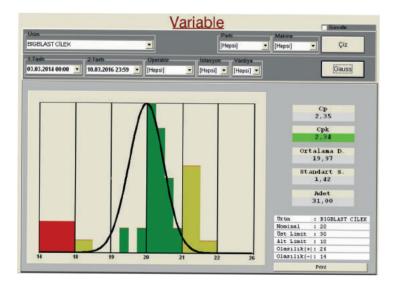
# **Your Packaged Products Are Under Control**

Baykon SQC® Statistical Quality Control — SQC software which is a multi user quality system connected to an MS SQL server. It provides you to control net content of your pre-packaged products during filling and packing processes, to save weighing records automatically and to enable you informative reports and statistical evaluations from the rugged SQL database.

With the help of Baykon SQC®, you can fulfill legal requirements of e-marking directives, prevent your risks caused by less or more fill quantities. Controlling product lost will provide rapid payback.







# **Baykon SQC® Software**

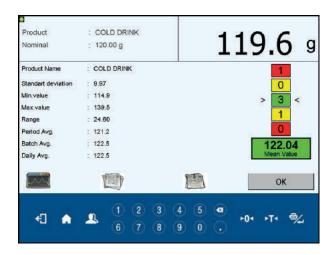
- Provides reliable net content control of your products during filling and packing processes
- Automatically saves weighing records for traceability
- · Helps you to fulfill legal requirements
- Produce statistical reports including average weight, standard deviation
- Guides filling operators to adjust machines to prevent less or more fill quantities.
- Creates records to analyze filling performance of your machines

# **Baykon SQC Computer based SQC- Statistical Control System**

Filling operator enters his password via PUE HY10 terminal's touch screen LCD monitor, selects product code or name, enters batch no, machine code and starts sampling. Operator is guided by proper messages on PUE HY10 monitor along sampling steps. Result of sampling is given to the operator and saved in SQL server. Results of sampling process as graphic and texts are followed on main PC and monitoring PC screens in production and/or quality managers. Various type of reports are given.

Each sampling result appears automatically on PC screen in Production and/or Quality manager's desk. Acceptable out of tolerance results colored with YELLOW and unacceptable results colored with RED lines. Individual sampling values are shown if the respective sampling line is double clicked.







Weighing records in any entered two dates are filtered by various user's defined criteria such as product, batch, machine, operator, etc. Filtered records can be printed on report printer or exported as text/Excel file.

Instead of all sampling records, only records with non-conformities can be indicated on PC monitors. Thus, production/quality manager will immediately notice the related problem and filling process will be followed in time.

# **Automatic Weighing Scales/Checkweigher**

## %100 Control

Baykon and Radwag checkweighers have been designed to meet the highest demans of users. Not only do they ensure control and optimization of the production process but also minimise loss and provide significant cost reductions.

Compact design allows space saving in your production area and complies with hygiene standards with easy to clean stainless steel structure.









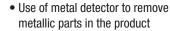
- 0,01 g accuracy
- Electromagnetic module developed by Baykon

#### **Throughput and Speed**

- Shorter operating time-greater line productivity
- Minimisation of production downtime
- Economy-raw material loss reduction.

# **Reliable Production**

- HACCP (Food industry approval ) for direct contact with food products
- Rejection of non-tolerance products





## **Control Process Management E2R System**

- Option of creating multii-workstation networks
- Keeping records of data stored in scales
- Exporting data to external system

## Accordance with the quality standards

- MID-directive on measuring instruments.
   OIML R51-in accordance with the test procedures
- HACCP- system of hazard and critical control points analysis

  PCC accordance with the least requirements.
- PGC- accordance with the legal requirements of Packaged Goods Regulation.
- GMP-Good Manufacturing Practice
- FDA-US Food and Drug Administration

# **High Quality**

- IP67 protection rate.
- Materials: AISI 304 or AISI 316 steel.
- · Quick assembly and installation
- The maintenance and cleaning process of the
- · mechanical parts is simple and fast
- Components protected against adverse external conditions.

## **Vast Range of Functions**

- Data control and protection
- Customisation of the control type according to user demands.
- 100% control of products.
- Batching processes control via feedback
- · Alibi storage
- Interfaces:Ethernet,Profibus,USB,Wi-Fi
- Multilingual,intuitive menu of the device.
- Multi-product.



## Rotational Scales for Cylindrical Products

The scales are intended for controlling single loads of cylindrical items (jars,tubes, sprays,aerosols,bottles)
The checkweigher construction makes it a perfect solution for all the products with a small diameter of the base and a high centre of gravity.







# Special Design for Biscuit and Confectionery Industry

The scales are mostly intended for weighing wafers. Special construction, where the weighing module is mounted over the conveyor line,keeps it clean (wafer,toppings and cream leftovers fall into the container placed under the conveyor)

## Characteristics

- Type approval conformable to MID directive.
- Tests in accordance with OIML R51 AISI 304 or AISI 316 stainless steel design.
- Food industry attestation for direct contact with food products.
- Possibility of seamless integration of the checkwegher into existing production lines.
- Open construction, easy maintenance and cleaning.
- Wiring system designed inside conveyor frames.
- · Quick disassembly of weighing pan shielding.
- Anti-draught shielding of the weighing belt (in accordance with industrial safety regulations)
- Lockable storage bin (conformable to HACCP)
- Extra conveyor systems for optimal product distribution.
- Static side guides system and mechanically driven guides system.
- Pressure control, line jam sensor and bin over-load sensor complete system of auto diagnostics.
- · Continuous control of all scales systems.
- Online monitoring of the technological process.





Installation of the tunnel metal detector allows detection of any impurities in the weighed products. Metal and metal compounds detection is carried out,in motion, Therefore,there is no need for stopping the conveyor belt. The report on the detector operation and the weighing report on the product series are combined.



Rotational feeder of cylindrical products



Side guides system for transporting bottles



Tunnel metal detector













World-class weighing products & solutions...



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