



BAYKON SQC® Statistical Quality Control



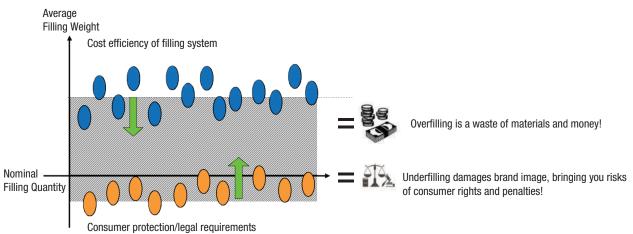
What is SQC?

Filling quantities of packaged food, beverages, cosmetics and chemicals are subject to strict regulations. According to these regulations, the filling quantities must not be below the defined minimum value. Weight and volume quantity below the limits can result not only in the reputation of the manufacturer, but also legal penalties. It is also in the producer's interest not to overfill the packs, as overfilling means waste of product. Statistical Quality Control (SQC) is used in production to ensure filling quantities stay within the required tolerance range and optimize quantities to maintain margins and profitability.

BAYKON SQC® software:

- Provides reliable net content control of your products during filling and packing processes
- ✓ Automatically saves weighing records for traceability
- ✓ Helps you to fulfil legal requirements
- ✓ Produce statistical reports including average weight, standard deviation
- Guides operators in setting up filling machines to prevent over or underfillings.
- Creates records to analyse filling performance of your machines





What is Net Weight Control?

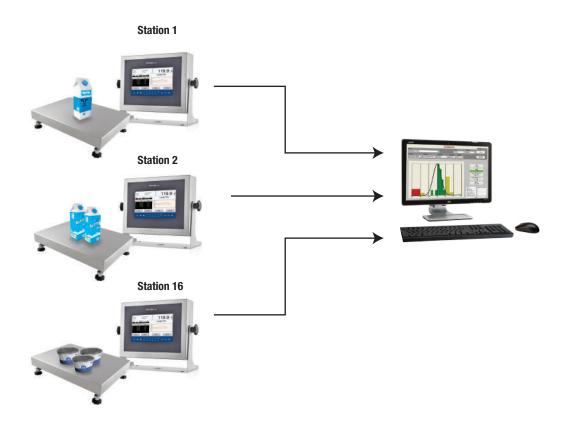
Ensuring net weight tolerances of prepacked products according to European Directives 76/211/EEC - 75/107/EEC and other international and national standards. Monitoring of the overfilling and underfilling risks during production process and taking corrective measures.

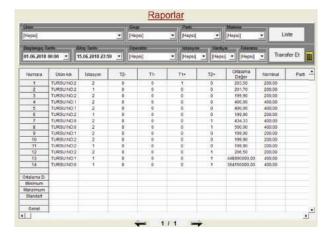
Excess Fiiling Cost			
1 kg price of the meterial	20	USD	Α
Package quantity produced in one day	5000	pieces	В
Nominal fiiling quantity	100	gr	С
Number of days in per year	250	days	D
The average value of the product fiiling	102	gr	E
Excess fiiling per package	2	gr	H = E - C
Excess fiiling per day	10	kg	I = B x H/1000
Excess fiiling per year	2500	kg	J = D x I
Cost of excess fiiling per year	50000	USD	$K = A \times J$

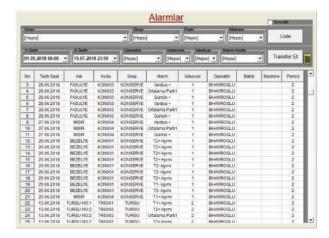
Why BAYKON SQC®?

With the help of BAYKON SQC®, you can fulfill legal requirements of e-marking directives, prevent your risks caused by over or underfilling. Controlling product lost will provide rapid payback. All weighing data is recorded and processed to get reports for legal audits, quality and cost calculations. BAYKON SQC® software performs quality control functions, provides online production traceability and instant detailed reports such as quality, product statistics, alarms, and machines' performances, and enables filling operators to participate in the production process.

With the online Server connection feature, the weighing records are automatically recorded. Thus, you can improve your production process by taking instant reports and making statistical evaluations.





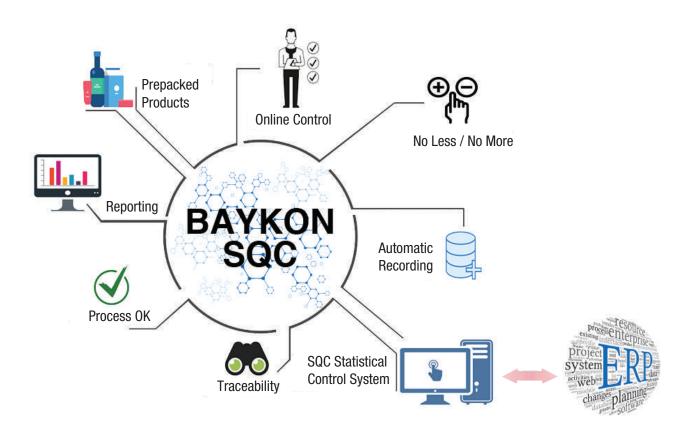


Validation

Baykon SQC® is validated according to international standards by experienced Baykon service team to ensure that results are accurate, valid and reliable.

Fully Controlled and Tracible Production With Continuous Data Flow

Thanks to the instant data collected continuously during production, an opportunity for each level of operation and management, such as operators, production managers, quality managers, maintenance managers, and senior management, to participate in production, raise awareness, and improve production continuously.



With the BAYKON SQC® System;

- ✓ Filling Operators, performing the sampling task actively, participate in the production process by being guided by BAYKON SQC® according to the sampling result.
- ✓ Production, thanks to the easy-to-monitor screen of BAYKON SQC®, can follow every process related to production instantly and without errors.
- ✓ Quality assurance, with the BAYKON SQC®, monitors and documents quality systems and standards, such as ISO, SPC, or GMP.

 Compliance with quality regulations will be extremely easy as you have permanent control over weight, quality characteristics and other variables.
- ✓ **Maintenace** based on the statistical filling results, evaluates the performance of the filling machines continuously, makes preventive maintenance planning to ensure the production lines work with maximum efficiency.
- ✓ The Management is happy to have a production process that is under control, that meets legal obligations, that is recorded, that can be analyzed for future developments, that can be monitored, and that is efficient.

